## Energy savings with Gema Systems

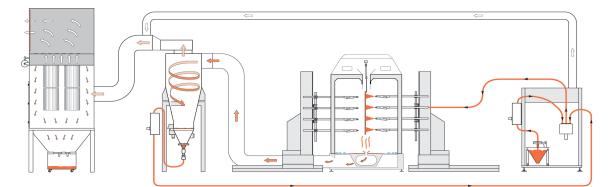
## Energy efficient Gema Systems

Energy efficiency is taking on a greater importance, as energy costs become a significant factor and both national and international laws and regulations become stricter.

Take advantage of the savings potential for your plant design by using the energy efficient Gema solutions. Gema offers innovative and high quality products that guarantee savings in terms of pressurized air consumption and energy. The ATEX-motors used inside Gema systems also comply with the European Efficiency Class IE2 and are therefore energy optimized.

Reduce your energy consumption during operation and maintenance of your powder coating plant and save money.

## A significant customer benefit is created by compressed air savings and energy savings for each component of the powder circuit for the Gema powder coating system:



Product	Features	Savings Potential
	The OptiFlow injector transports more powder by using <b>less</b> <b>compressed air</b> and as a result <b>reduces the wear</b> of the injector and powder gun. The patented DVC-Technology allows a precise and reproducible powder output regulation and improves the film thickness	Standard injectors with a 90° angle need ca. 4.5 Nm³/h pressurized air. Because of its optimized geometry, the 135° angle and short suction tube, the OptiFlow Injector only needs 3.0 - 4.0 Nm³/h of pressurized air for the same conveying capacity, e.g. 150 g/min. Example for cost savings: Typical amount of guns: 10 guns, 2,000 h operating life at 80% capacity, results in 1,600 h real operating time. Pressurized air savings 1.5 Nm³/h for each gun. Costs of
OptiFlow Injectors	distribution.	pressurized air 0.03 €/ Nm³. Savings Potential with Gema: 10 x 1.5 Nm³/h x 1,600 h x 0.03 €/ Nm³ = 720 €/year



Product	Features	Savings Potential
	Conventional powder centers operate with an independent exhaust system with correspon- ding energy consumption. The OptiCenter on the other hand is vented <b>directly through the after</b> <b>filter</b> , with no energy costs the result.	Energy Costs Conventional Powder Center: Ventilator motor 2.2 kW, Operating time 2,000 h, Coating time 90%; Energy Costs: 2,000 h/year x 0.9 x 2.2 kW x 0.11 €/kWh = 435.6 €/year Energy Costs OptiCenter: no motor installed = no costs (direct suction into the after filter)
OptiCenter Powder Management		Savings Potential with Gema: 436 €/year
Part Detection	Conventional systems operate constantly, with the guns in constant operation. With the Gema <b>Gap-/Height-Detection</b> the guns are automatically switched on/off.	Savings Potential with Part Detection: Pressurized air consumption Conventional System = 100% Pressurized air consumption with Gap-/Height-Detection = 60% Costs of pressurized air with 10 guns: 100% Operation 10 x 4.0 Nm <sup>3</sup> /h x 1,600 h x 0.03 $\in$ /m <sup>3</sup> = 1,920 $\notin$ /year 60% Operation 10 x 4.0 Nm <sup>3</sup> /h x 1,600 h x 0.03 $\notin$ /m <sup>3</sup> x 0.6 = 1,152 $\notin$ /year Savings Potential with Gema: 768 $\notin$ /year
Filter Separators	In a conventional system the filter system operates continuously. Significant cost savings can be achieved by using <b>frequency</b> <b>converters</b> .	Typical operation modes: Coating mode Color Change mode Conveyor gaps Pause / Stop The energy consumption of the filter is automatically regulated according to the used operation mode. The energy savings potential is 15-20%. Example: Motor performance ventilator 20 kW, Engergy costs 0.11 €/kW, Operating time 1,600 h effective Savings Potential with Gema: 20 kW x 1,600 h x 0.11 €/kW x 20% = 704 €/year

Gema Switzerland reserves the right to make technical changes without notice!

**Gema Switzerland GmbH** Mövenstrasse 17 | 9015 St.Gallen | Switzerland T +41 71 313 83 00 | F +41 71 313 83 83

www.gemapowdercoating.com

